



SECURE STACK PRO®
MODELS CAX1, CIX1, CIX2, CIX4

-Generator Exhaust-

PART 1 – BREECHING, CHIMNEY & STACKS

1. SCOPE

- 1.1. The factory built modular exhaust system shall be tested and listed by Underwriters Laboratories in the United States and Canada according to UL/ULC standard for use with medium heat equipment burning gas, liquid or solid fuels as described in NFPA-37 and NFPA-211, which produce exhaust flue gases at a maximum temperature of 1400°F (740°C) under continuous firing.
- 1.2. The chimney shall be listed for temperatures not exceeding 1400°F (740°C) under continuous firing and 1800°F (980°C) in brief forced firing according to UL-2561.
- 1.3. The exhaust system shall be listed by Underwriters Laboratories in accordance with UL103 to withstand up to 60-inch internal water column pressure at 1000°F (538°C).
- 1.4. The UL listed fiber insulated flue and air insulated flue system shall have surface temperatures published as per the UL-103 1000°F (538°C) chimney test.

PART 2 – CONSTRUCTION

2. CONSTRUCTION

- 2.1. Each CIX section shall be made of two steel cylinders separated by 1, 2 or 4 inch of high temperature AES Wool insulation. The published clearance to combustible shall be the result of UL/ULC listing of the standard.
- 2.2. Each CAX section shall be made two steel cylinders separated by 1 inch of air insulation. The published clearance to combustible shall be the result of UL/ULC listing of the standard.
- 2.3. The inner wall (flue) shall be constructed from 304 or 316 stainless steel, 0.035 inch thick. The outer wall (casing) shall be constructed from galvalume or 304 stainless, 0.024 inch thick.
- 2.4. Non-stainless steel surfaces exposed outside are recommended to be protected by a minimum of one base coat of primer and one finish coat of corrosion resistant paint suitable for high temperature. All primer and paint must be supplied by the contractor and shall be equivalent to series V2100 as manufactured by Rust-Oleum. An outer wall (casing) made of 304 or 316 stainless steel does not need to be painted.
- 2.5. The inner wall (flue) shall be laser or plasma welded.
- 2.6. All section joints shall have a self-centering sleeve to ensure proper alignment at the inner wall (flue).
- 2.7. All section joints are connected and sealed with a factory supplied locking band at the inner wall (flue) only. Use appropriate sealant as specified in the manufacturer's installation manual. Each section joint outer wall (casing) shall have a closure band.
- 2.8. The exhaust system shall be designed to compensate for thermal expansion.
- 2.9. Connections to mufflers/silencers shall be made with matching ANSI flanges.

PART 3 – EXECUTION

3. INSTALLATION

- 3.1. The installation shall be in accordance with the manufacturer's installation instructions and recommendations and shall conform to all applicable state and local codes.



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- 3.2. All section joints are held in place by one mechanical locking band and sealed with appropriate sealant as recommended by the manufacturer's installation instructions and recommendations.
- 3.3. For Positive Pressure applications, apply the sealant as recommended by the manufacturer's installation instructions and recommendations.
- 3.4. When installed according to the manufacturer's installation instructions, the exhaust and its supporting system shall resist side loads at least 1.5 times the weight per foot of piping.
- 3.5. The entire exhaust system from the appliance to the termination, including all accessories, except as noted, shall be from one manufacturer.
- 3.6. Roof/Wall penetrations shall be suitable for the specified roof construction and shall comply with the manufacturer's installation instructions.

PART 4 – WARRANTY

4. WARRANTY

- 4.1. The manufacturer shall warranty the exhaust system for *fifteen (15) years* from date of delivery for functional failure. See manufacturer's warranty for details.
- 4.2. The sizing of the complete exhaust system shall be guaranteed by the manufacturer and a copy of the sizing calculations submitted to the engineer for review and approval prior to the contractor placing an order and release.
- 4.3. The manufacturer shall submit an exhaust venting drawing for approval showing all exhaust vent system components. The contractor must position all exhaust venting components, equipment, water and gas piping to accommodate the exhaust vent system design.

PART 5 – PRODUCTS

5. MANUFACTURERS

- 5.1. Specification requirements shall be met by using Security Chimneys Secure Pro CAX1, CIX1, CIX2, CIX4 exhaust flue or equivalent as approved by the engineer. Equivalent submittals shall demonstrate that the alternate material is in compliance with all specification requirements.